

## FOR CASTING OF PRECIOUS ALLOYS INCLUDING SILVER, HIGH KARAT WHITE & YELLOW GOLD

- Smooth accurate castings
- Consistent results
- Dedicated technical support team
- Accredited to ISO 9001
- Worldwide network of distributors

Omni-II has recently been developed to offer casters a medium priced investment powder but still offer the technical advantages and experience of the Whip Mix chemists.

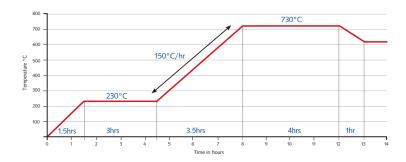
Omni-II will cast all precious alloys including Silver, Yellow Gold and White Gold (except Palladium White Gold for which Omnicast is required). It cleans off the casting easily leaving a smooth surface finish therefore reducing polishing time.

## MIXING INSTRUCTIONS

Vacuum Machine Mixing 38 - 40:100	Minutes
Weigh powder and water	0
Add powder to water	0
Vacuum mix	4
Pour investment	2
Hold under vacuum	2
Total work time	8

Conventional (hand) Mixing 38:100	Minutes
Weigh powder and water	0
Add powder to water	0
Mix	4
Vacuum bowl	2
Pour investment	1
Vacuum flasks	2
Total work time	9

## **BURNOUT PROCEDURE**



Omni-Cast is packed and available as follows:

- 45 kilo Plastic Drum - 22.5 kilo Polypropylene Sack

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