

Omni-Cast

★ PREMIUM ★



FOR THE CASTING OF PRECIOUS ALLOYS INCLUDING HIGH KARAT PALLADIUM WHITE & YELLOW GOLD

- Smooth accurate castings
- Consistent results
- Dedicated technical support team
- Accredited to ISO 9001
- Worldwide network of distributors

Whipmix Omni-Cast Premium has been formulated to deal with the most demanding situations, producing excellent results even at the most extreme temperatures. Omni-Cast Premium has optimised thermal expansions, permeability and particle size distribution to enable it to produce the highest quality castings and reproduction of Master Models.

Omni-Cast Premium has the highest content of un-mineralised Cristobalite in the Whipmix range. A grade of Cristobalite is specifically manufactured for Omni-Cast Premium at our sister company's calcining and grinding facility, which ensures that the exact particle size grading required is achieved.

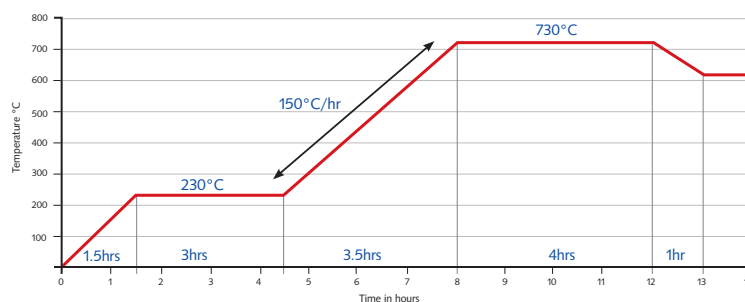
Omni-Cast Premium is suitable for all Yellow and White Golds including High Percentage Palladium White Gold.

MIXING INSTRUCTIONS

Vacuum Machine Mixing 38 - 40:100	Minutes
Weigh powder and water	0
Add powder to water	0
Vacuum mix	4
Pour investment	2
Hold under vacuum	2
Total work time	8

Conventional (hand) Mixing 38:100	Minutes
Weigh powder and water	0
Add powder to water	0
Mix	4
Vacuum bowl	2
Pour investment	1
Vacuum flasks	2
Total work time	9

BURNOUT PROCEDURE



Omni-Cast is packed and available as follows:

- 45 kilo Plastic Drum
- 22.5 kilo Polypropylene Sack



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