



FOR THE CASTING OF BRASS, SILVER AND YELLOW GOLD

- Smooth accurate castings
- Consistent results
- Dedicated technical support team
- Accredited to ISO 9001
- Worldwide network of distributors

Prima-Cast is the perfect investment powder for casting Brass, Silver and Yellow Gold alloys up to 18 karat, and is Whipmix's most competitively priced investment powder.

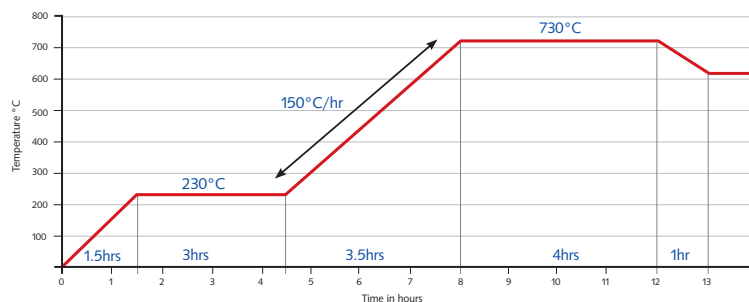
Prima-Cast produces a strong but permeable mold, perfect for either centrifugal or vacuum casting.

MIXING INSTRUCTIONS

Vacuum Machine Mixing 38 - 40:100	Minutes
Weigh powder and water	0
Add powder to water	0
Vacuum mix	4
Pour investment	2
Hold under vacuum	2
Total work time	8

Vacuum Machine Mixing 40:100	Minutes
Weigh powder and water	0
Add powder to water	0
Mix	4
Vacuum bowl	2
Pour investment	1
Vacuum flasks	2
Total work time	9

BURNOUT PROCEDURE



Omni-Cast is packed and available as follows:

- 45 kilo Fibre Drum
- 22.5 kilo Polypropylene Sack



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